



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4023-3
Job Sheet 180686



Part No: D4023-3

Job Qty: 4 ea

Part Name: Cap And Flange



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev A 11.05.31 new issue EC verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		7/31/18	0.00	0.00	Purchasing		JUL 18 2018
110	Packaging	4 pcs		7/31/18	0.00	0.00	Packaging2		JUL 19 2018
120	QC	4 pcs		7/31/18	0.00	0.00	QC6		JUL 24 2018
130	Packaging	4 pcs		7/31/18	0.00	0.00	Packaging3-2		JUL 24 2018
140	QC21-SA	4 Ea		7/31/18	0.00	0.00	QC21		JUL 24 2018

Part Op 100 - Issue P/O: 240453 Purchase part as per Dwg D4023 Part #:A4NS Possible Supplier: Fuel Safe Systems
Descriptions: 130 - LOCATION: WA003

JUL 13 2018

JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
A4NS	Fuel Cap	4 pcs (1 ea)	100-Purchasing	593110

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	A4NS	4	0	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____ Date: _____ Step # _____		DISPOSITION Rework ☐		AGAINST DEPARTMENT/PROCESS		MRB (QSI042) Approval			
Description Work Ord		Skid-tube ☐ Machining ☐ _____		Cross tube ☐ Small Fab ☐ Finishing ☐ _____		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐			
Engineering ☐ Quality ☐ Other ☐		Completed By _____		Lead hand / Supervisor Approval Verification _____		QC / QA Coordinator Approval _____			
Root Cause		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Tension ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	
OTHER : _____		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		_____			

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 813 632-6200
 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S093113

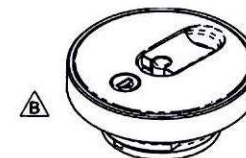
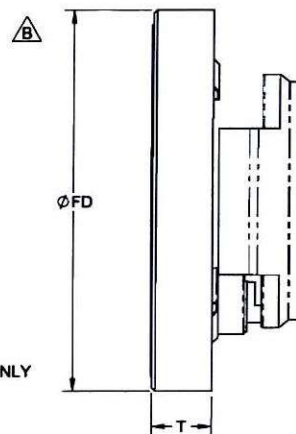
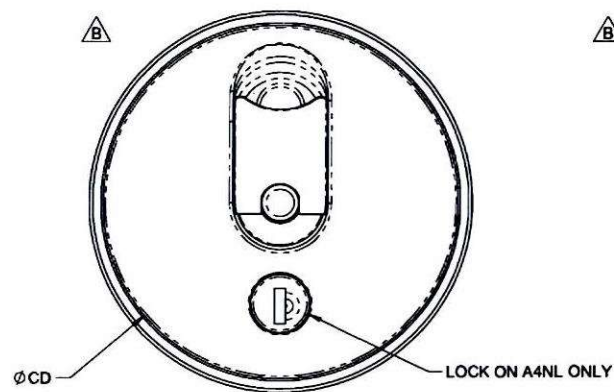
Part: D4023-3
 Job No: 180686
 Serial No/Batch: S093113

Revision:
 Inspector:
 Exp Date:
 Instructions:

Date: 07/18/18

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4023-1	NO REFERENCE
D4023-3	NO REFERENCE

SPECIFICATION CONTROL DRAWING



5. COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

180686 MJS

180712

DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	FLANGE DIAMETER "FD"	FLANGE THICKNESS "T"	CAP DIAMETER "CD"
D4023-1	NEWTON EQUIPMENT	A512FF	AIRCRAFT SPRUCE AND SPECIALTY	05-02650	4.17	0.69	3.92
		A50SG	C.O.R.E AVIATION (PREFERRED)	A50SG			
D4023-3	NEWTON EQUIPMENT	A4NS (NON-LOCKING) (PREFERRED)	FUEL SAFE SYSTEMS	A4NS	3.25	0.51	3.01
		A4NL (LOCKING) (ALTERNATE)	FUEL SAFE SYSTEMS	A4NL			

RELEASED
2011-05-30

D4023-X CAP AND FLANGE

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs

B	ADD-3	11.05.11
A	NEW ISSUE	HS 10.02.05
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	11.05.11	

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. DSC-D4023 REV. B
SHEET 1 OF 1

TITLE FUEL CAP SCALE NTS

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WRITTEN PERMISSION FROM DART AEROSPACE LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040483

Supplier: FUE001-VC
Fuel Safe Systems
1550 NORTH EAST KINGWOOD AVE
REDMOND, OR 97756 USA
Phone: 8004336524
Fax: 5419236600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040483

PO Date: 7/13/18

Due Date: 8/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 13 2018

[Handwritten signature]

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	180686	A4NS		Fuel Cap	Firmed	-	8/2/18	4 pcs	0 pcs	4 pcs	\$163.45/pcs	\$653.80
Grand Total:												\$653.80

DAS
38
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

[Handwritten initials: CY, AB]

Plex 7/13/18 9:30 AM dart.baker.diane

Commercial Invoice - Exporter

Page: 1

**dba Fuel Safe Systems**

1550 NE Kingwood Avenue
Redmond, OR 97756 USA
PH (541) 923-6005 Fax (541) 923-6600
Tax ID# 20-1237625

Sold To:

Dart Aerospace, Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

dbaker@dartaero.com

Ship To:

Dart Aerospace, Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Fax: (613) 632-1053

Invoice Number: 0099197-IN

Invoice Date: 7/13/2018

Order Number: 0076070

Order Date: 7/13/2018

Salesperson: Jamie Matias

Customer Number: DARTAER

Customer P.O.		Ship VIA	Incoterms 2000:		Terms		
PO040483		FEDEX INT EC	EXW		Net 30 Days		
Tracking/BOL #: 408929039360;		# Packages: 1	IS Net Weight 0		HS Code: 8708.29.5060		Country of Origin: USA
Line#	Item Number	Unit	Ordered	Shipped	B/O	Price	Amount
1	A4NS Flush Cap, Aircraft Style Cap, 3", No Lock & Weld on neck (No bolts)	EACH	4	4 ✓	0	135.00	540.00
2	/CERT OF COMP Certificate of Compliance Ship With Order		1	1	0	0.00	0.00
3	NAFTA NAFTA Form Ship With Order	EACH	1	1	0	0.00	0.00

Net Product Total 540.00

Shipping & Handling: 55.47

By ordering for shipment any material or product under this contract, buyer agrees to all the terms and conditions contained on the reverse, which are incorporated by reference herein.

US Currency Net Invoice: 595.47

These Commodities were exported from the United States in Accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.

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38
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Commercial Invoice - Exporter

Page: 1

**dba Fuel Safe Systems**

1550 NE Kingwood Avenue
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Sold To:

Dart Aerospace, Ltd
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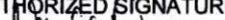
US Currency Net Invoice: 595.47

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19 CFR 181.11, 181.22

5. DESCRIPTION OF GOOD(S)	6. HS TARIFF CLASSIFICATION NUMBER	7. PREFERENCE CRITERION	8. PRODUCER	9. NET COST	10. COUNTRY OF ORIGIN
Order # W105065 AUTOMOTIVE PARTS AND ACCESSORIES	8708.29.50	C	YES	NC	USA

- THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH THIS DOCUMENT;
- I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THE CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE;
- THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401, THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES; AND
- THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACHMENTS.

11.	11a. AUTHORIZED SIGNATURE 		11b. COMPANY AIRCRAFT RUBBER MANUFACTURING, INC. dba FUEL SAFE SYSTEMS	
	11c. NAME Ronda Duran		11d. TITLE Vice President of Finance	
	11e. DATE JULY 13, 2018	11f. TELEPHONE NUMBERS 	(Voice) 800-433-6524	(Facsimile) 541-923-6015

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CERTIFICATE OF COMPLIANCE

Date of Certificate: July 13th, 2018

Certifying Agency: Aircraft Rubber Manufacturing Inc.
1550 NE Kingwood Ave
Redmond, OR 97756

Customer: Dart Aerospace, Ltd.
1370 Aberdeen Str.
Hawkesbury, ON K6A 1K7
Canada

P.O. #: PO040483

ARM Order #: 0076070

Drawing #: N/A

Product: Fuel Cap

Part #: A4NS

Quantity: (4)

Date of Manufacture: July 13th, 2018

Certification:

Aircraft Rubber Manufacturing Inc. certifies that the above referenced item, supplied under the above referenced purchase order, is in conformance with all known requirements.

Authorized Signature

A handwritten signature in blue ink, appearing to read "Travis Redman", is written over a horizontal line.

Travis Redman
Quality Manager

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Aircraft Rubber Manufacturing Inc.
dba Fuel Safe Systems
1550 NE Kingwood Avenue
Redmond, OR 97756
Phone: (541) 923-6005 * Fax: (541) 923-6015